1) PARTS AND FASTENERS INCLUDED

- Leg (2 pieces)
- Frame (2 pieces)
- End Pipe (1 set)
- Feet (2 pieces)
- Connection Cable
- Power Cable
- Remote Control
- Control Unit
- M6x10 (8)
- M6x16 (26)
- M6x40 (4)
- ST 2.9x16 (2)
- ST 4.2x16 (2)
- ST 5.5x16 (18)

Torque Guide
- M6 Screw’s max torque = 6nm
- M8 Screw’s max torque = 6nm
- M10 Screw’s max torque = 6nm
- Tapping screws hand tightening only
2) ASSEMBLY:

**FIGURE 1**
Adjust Top Frame to suitable length.

**FIGURE 2**
Assemble the Leg and Frame.

**FIGURE 3**
Mount the End Pipe.

**FIGURE 4**
Mount the Feet as illustrated above. The smooth side of the plate faces the foot.

**FIGURE 5**
Mount the Frame and End Pipe to the Table top.

**FIGURE 6**
Mount the Frame and End Pipe to the Table top.
2) ASSEMBLY: CONT.

**FIGURE 7**
Mount the Control Unit Bracket.

**FIGURE 8**
Mount the Control Unit.

**FIGURE 9**
Connect the Cables to the Control Unit.

**FIGURE 10**
Connect the Connection Cable to the Leg. *Do not put power to the system before it is fully assembled.*

**FIGURE 11**
Mount the Remote Control to the Table top.

**FIGURE 12**
Connect the Remote Control Cable to the Control Unit.
Perform Zero Setting.

**Zero Setting:**
When you use the height adjustable frame for the first time, you have to reset the lowest desktop position to the minimum height.

- Press button and keep pressing it until the desktop has reached the lowest position (programmed desktop position).
- Press button again and keep pressing it. After about 5 seconds, the desktop will slowly move further down until it reaches the absolutely lowest desktop position possible.
- Release button. The electric height adjustable frame can now be used.