1) Parts and Fasteners Included

- Screen
- Stack-On FL Clamps
- M6-1.0 x 25MM Socket Head Cap Screw
- M6-1.0 x 30MM Socket Head Cap Screw
- M6-1.0 x 35MM Socket Head Cap Screw

2) Tools and Supplies Required

- Allen Wrench
Loosen the bolts in the FLCLAMPS so that it can clamp the screen inside the slot. Tighten the bolts and make sure that the rubber bumpers on the inside of the clamp stay firmly in place. Repeat this until all the slots on the screen are filled with a clamp.

Once the screen has all its clamps you will need to select which bolts will work for the thickness of the screen you are stacking onto. 25mm, 30mm, and 35mm bolts are provided.

25mm Bolts: 0-.55” Thick Panels
30mm Bolts: .55-.80” Thick Panels
35mm Bolts: .80-1.05” Thick Panels

Once you have selected which bolts work for your screen, lower the assembly onto the existing screen. Firmly tighten all the screws, ensuring that the rubber bumpers stay in place.