Tools and Supplies Required

- Phillips Head Screwdriver
- Cordless Drill
- Phillips Driver Bit
- End Base
- Mid Base (Multi-piece Tops Only)
- Trough
- Cam/Dowel
Typical Configurations

Rectangular Top
2-Base

Figure 1

Boat Top
3-Base

Figure 2

Wedge Top
4-Base

Figure 3
Assembly Overview

1. Set first two bases roughly in place. (Figure 4)

2. Install cam lock pins into pre-drilled holes around base cutout. Make sure the arrows on the pre-installed cams in the trough are pointed towards the ends. (Figure 5)

3. Working from one end, attach trough to bases – slide pins into holes, then rotate cam lock approximately ¼ turn to tighten. (Figure 6) DO NOT OVER TIGHTEN.

• Note: The top plate on the trough sits on top of the base cutouts.
Assembly Overview

4. Attach work surface using 1.5” long screws provided. Screw through base top plate pilot holes. (Figure 7) For multi-piece tops, install tight joint hardware prior to final attachment to base.

5. Make sure to adjust leveling of bases prior to attaching to work surface. (Figure 8)

6. Bottom panel of trough is removable for IT access. (Figure 9)