**BRACING INSTALLATION INSTRUCTION**

**TRAINING TOPS**

**18” / 24” / 30” D Tops**

30-48”W Tops - no brace required

**54” - 60”W**

- (2) Legs 6” x 8” Top Plate
- Brace 52”W

**66” - 72”W**

- Brace 52”W
- (2) Legs 6” x 8” Top Plate

**78” - 96”W  Option 1 - 2 Legs**

- Legs installed maximum 72” apart on center.
- Brace 52”W
- (2) Legs 6” x 8” Top Plate

**78” - 96”W  Option 2 - 3 Legs**

- (3) Legs 6” x 8” Top Plate

**36”D Tops**

30-48”W Tops - no brace required

**54” - 60”W**

- (2) Braces 52”W

**66” - 72”W**

- (2) Braces 52”W
- (2) Legs 6” x 8” Top Plate

**78” - 96”W  Option 1 - 2 Legs**

- Legs installed maximum 72” apart on center.
- (2) Braces 52”W
- (2) Legs 6” x 8” Top Plate

**78” - 96”W  Option 2 - 3 Legs**

- (3) Legs 6” x 8” Top Plate

**Braces not required.**
1. Bases that are part of a Trough or Beam assembly are designed with integrated support structures and do not require the installation of additional, stand-alone braces.

Examples include:

- Concurrence Base & Beam Assemblies
- Foundation Base & Trough Assemblies
- Lugano Fixed & HA Bases
- Stealth Base & Beam Assemblies

2. Individual Panel Base and Leg Locations:

- **96" Table**
  - (2) Braces
  - (2) Conference Bases (Various types)

- **108"-156" Table**
  - (3) Conference Bases (Various types)
  - Braces not required.

- **168"-192" Table**
  - (4) Braces
  - (3) Conference Bases (Various types)

- **204"-216" Table**
  - (4) Conference Bases (Various types)
  - Braces not required.

- **228"-240" Table**
  - (6) Braces
  - (4) Conference Bases (Various types)