Stealth Conference Table Assembly 3+ Base Configurations
FIGURE #1
FULL BASE ASSEMBLY

TOOLS REQUIRED:
#2 PHILLIPS SCREWDRIVER, OR DRIVER BIT WITH POWER TOOL
½" COMBINATION WRENCH

FASTENERS INCLUDED IN HARDWARE PACK:
5/16-18 FLANGE NUTS ATTACHED TO 90° CORNER BRACKET
#1 SCREW
FIGURE #2 - EXTRUSION BEAM

DEPENDING UPON BEAM LENGTH THE NUMBER OF TOP SUPPORT EXTRUSIONS WILL VARY. THEY SHOULD BE EVENLY SPACED BETWEEN EXTRUSIONS AND ½ THE DISTANCE FROM THE EXTRUSION TO THE BASE ASSEMBLY
FIGURE #3 - BASE ASSEMBLY AS SHIPPED
90° BRACKETS (LEFTHAND & RIGHHTHAND ) FIELD INSTALLED WITH TOP OF BRACKET FLUCS WITH TOP OF ALUMINUM EXTRUSION

TOP MOUNTING PLATE (2) PER BASE ASSEMBLY
NOTE PANEL RETAINER PLATE, SCREWS AND LEVELERS ARE INSTALLED AT THE FACTORY. LEVELERS SHOULD BE ADJUSTED AS NEED TO LEVEL TABLE BASE ASSEMBLY PRIOR TO INSTALLING TABLE TOP.
FIGURE #6

INSERT EXTRUSION ON TO BOLT PLATE, BOLT PLATE SHOULD SLIDE INTO CHANNEL IN EXTRUSION (SEE FIGURE #7)
FIGURE #7

REPEAT PROCESS FOR OPPOSITE EXTRUSION, CONTINUE WITH THE OPPOSITE BASE. ONCE THE EXTRUSIONS ARE ATTACHED TO THE TWO BASES MAKE SURE THAT THE TOP SUPPORT EXTRUSIONS (SEE FIGURE #2) ARE LEVEL WITH THE MOUNTING PLATE (SEE FIGURE #3). TIGHTEN ALL FLANGE NUTS SECURELY USING A ½” WRENCH

PLACE TOP ON BASE ASSEMBLY AND CENTER SIDE TO SIDE AND FRONT TO BACK, OVERHANG ON THE ENDS VARIES DEPENDING UPON SIZE OF TOP.
CENTER PANEL BASE OUTSIDE VIEW

NOTE: SEAM BETWEEN CROSS BEAMS SHOULD MEET IN CENTER OF PANEL BASE

RIGHT ANGLE BRACKETS LOCATED AS SHOWN BELOW
NOTE HOW RIGHT ANGLE BRACKETS SPLIT CONNECTION AS SHOWN
EXTRUSIONS ARE SHOWN IN TRANSPARENT MODE TO SEE RIGHT ANGLE CONNECTOR IN POSITION.

PLACE THIS INTO FRONT SLOT BOTH SIDES PRIOR TO CONNECTING CENTER PANEL BASE.
INSIDE VIEW SHOWING MOUNTING PLATES POSITIONED IN EXTRUSION CHANNELS
POSITION CONNECTOR TOP PLATE OVER MOUNTING PLATE BOLTS AS SHOWN SECURE WITH (2) 5/16-18 SARRATED HEAD HEX NUTS
INSTALL CENTER PANEL “T” CONNECTOR SECURE WITH (4) 5/16-18 SARRATED HEAD HEX NUTS
REPEAT PROCESS FOR OPPOSITE CROSS MEMBERS.