

FIGURE #1

FULL BASE ASSEMBLY

TOOLS REQUIRED:

#2 PHILLIPS SCREWDRIVER, OR DRIVER BIT WITH POWER TOOL

½" COMBINATION WRENCH

FASTENERS INCLUDED IN HARDWARE PACK:

5/16-18 FLANGE NUTS ATTACHED TO 90° CORNER BRACKET

#1 SCREW

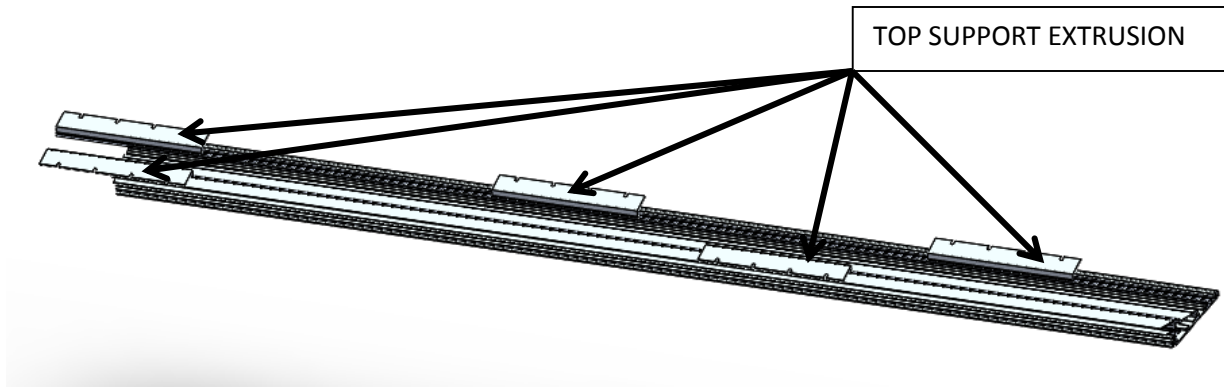


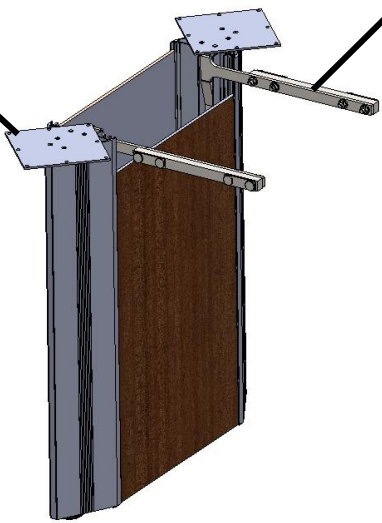
FIGURE #2 - EXTRUSION BEAM

DEPENDING UPON BEAM LENGTH THE NUMBER OF TOP SUPPORT EXTRUSIONS WILL VARY. THEY SHOULD BE EVENLY SPACED BETWEEN EXTRUSIONS AND  $\frac{1}{2}$  THE DISTANCE FROM THE EXTRUSION TO THE BASE ASSEMBLY

TOP MOUNTING PLATE (2) PER BASE ASSEMBLY

FIGURE #3 - BASE ASSEMBLY AS SHIPPED

90° BRACKETS (LEFTHAND & RIGHTHAND )  
FIELD INSTALLED WITH TOP OF BRACKET  
FLUCS WITH TOP OF ALUMINUM EXTRUSION



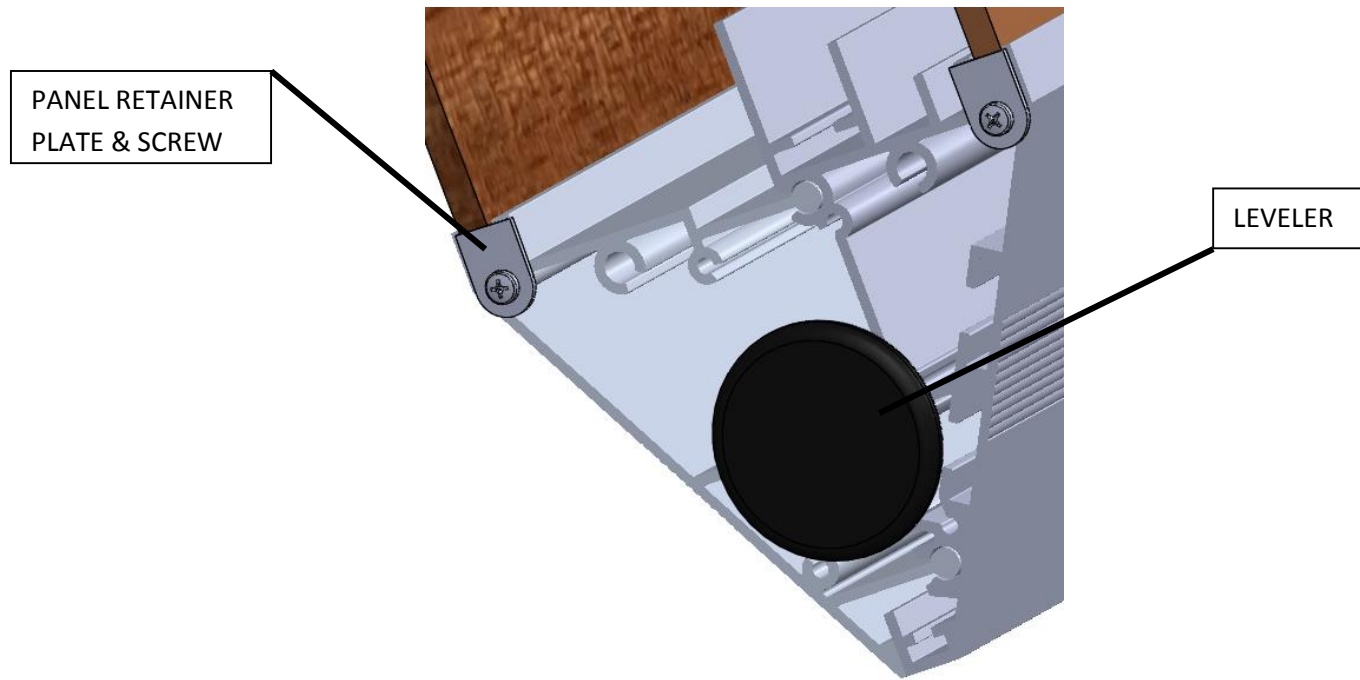


FIGURE #5

NOTE PANEL RETAINER PLATE, SCREWS AND LEVELERS ARE INSTALLED AT THE FACTORY. LEVELERS SHOULD BE ADJUSTED AS NEED TO LEVEL TABLE BASE ASSEMBLY PRIOR TO INSTALLING TABLE TOP

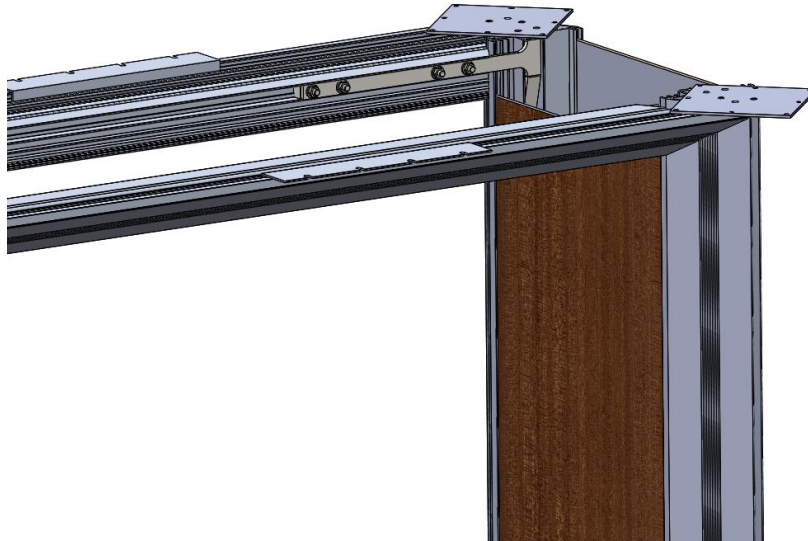
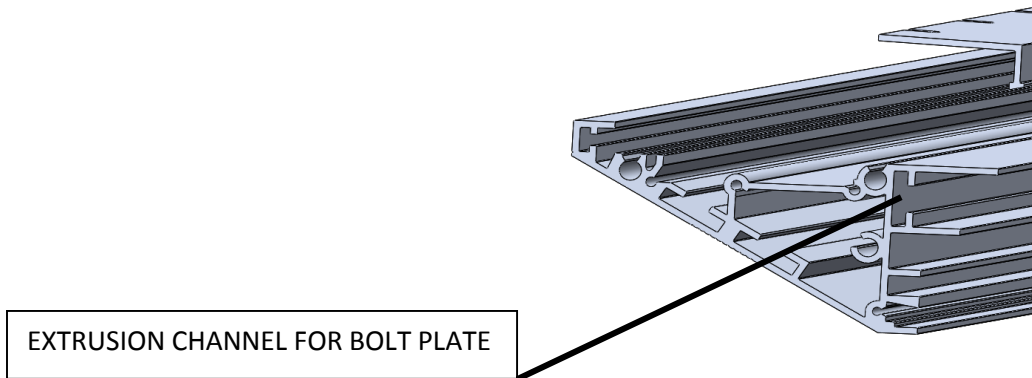


FIGURE #6

INSERT EXTRUSION ON TO BOLT PLATE, BOLT PLATE SHOULD SLIDE INTO CHANNEL IN EXTRUSION (SEE FIGURE #7)

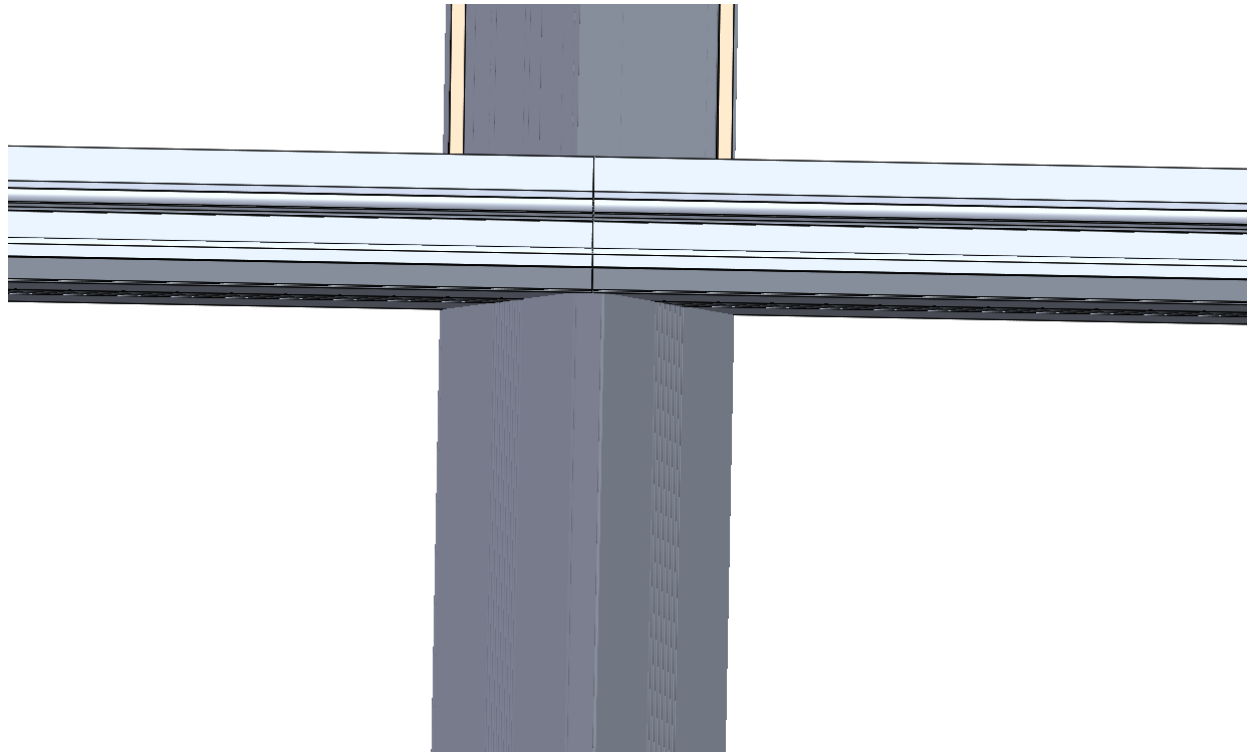


EXTRUSION CHANNEL FOR BOLT PLATE

#### FIGURE #7

REPEAT PROCESS FOR OPPOSITE EXTRUSION, CONTINUE WITH THE OPPOSITE BASE. ONCE THE EXTRUSIONS ARE ATTACHED TO THE TWO BASES MAKE SURE THAT THE TOP SUPPORT EXTRUSIONS (SEE FIGURE #2) ARE LEVEL WITH THE MOUNTING PLATE (SEE FIGURE #3). TIGHTEN ALL FLANGE NUTS SECURELY USING A ½" WRENCH

PLACE TOP ON BASE ASSEMBLY AND CENTER SIDE TO SIDE AND FRONT TO BACK, OVERHANG ON THE ENDS VARIES DEPENDING UPON SIZE OF TOP.



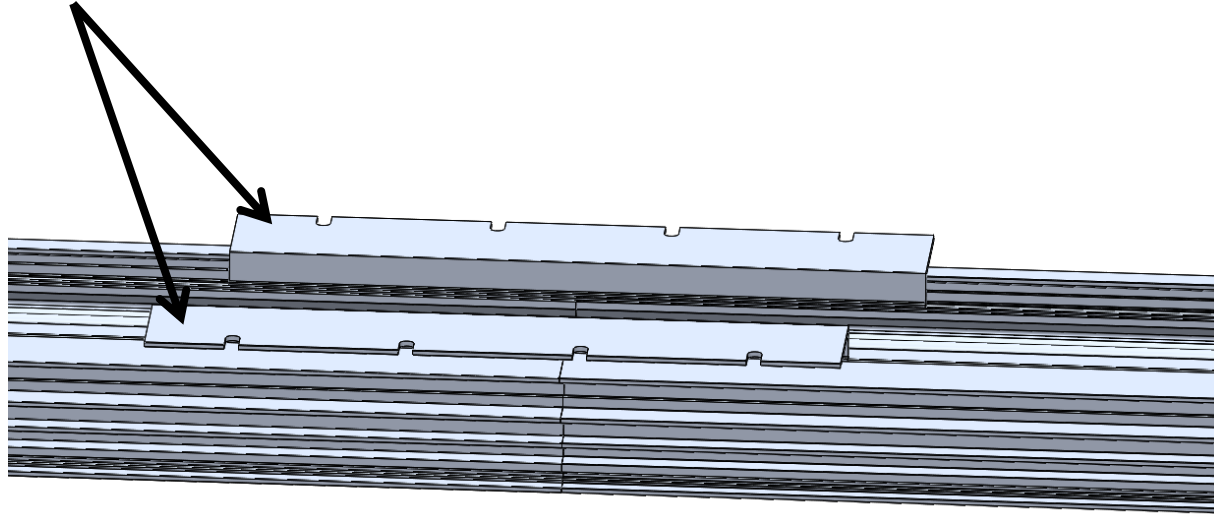
**CENTER PANEL BASE OUTSIDE VIEW**

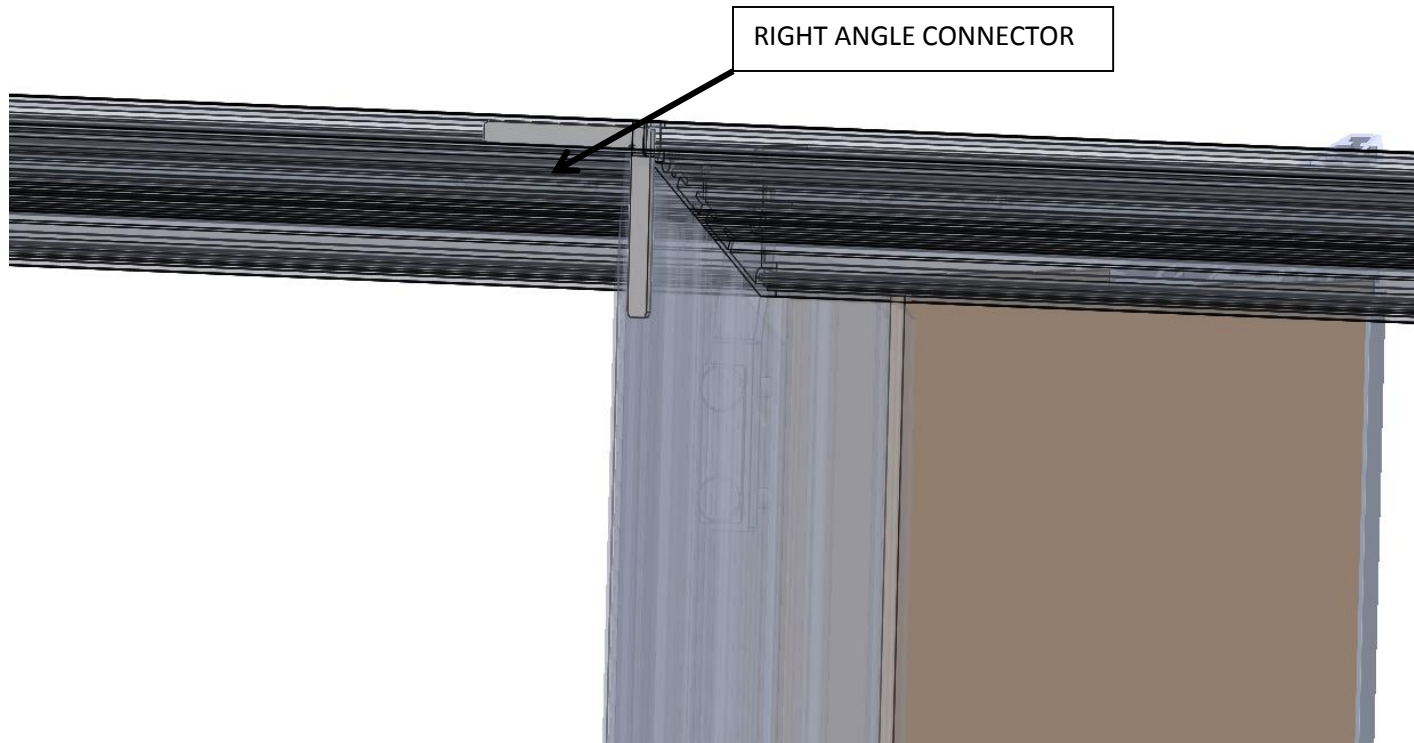
**NOTE: SEAM BETWEEN CROSS BEAMS SHOULD MEET IN CENTER OF PANEL BASE**

**RIGHT ANGLE BRACKETS LOCATED AS SHOWN BELOW**



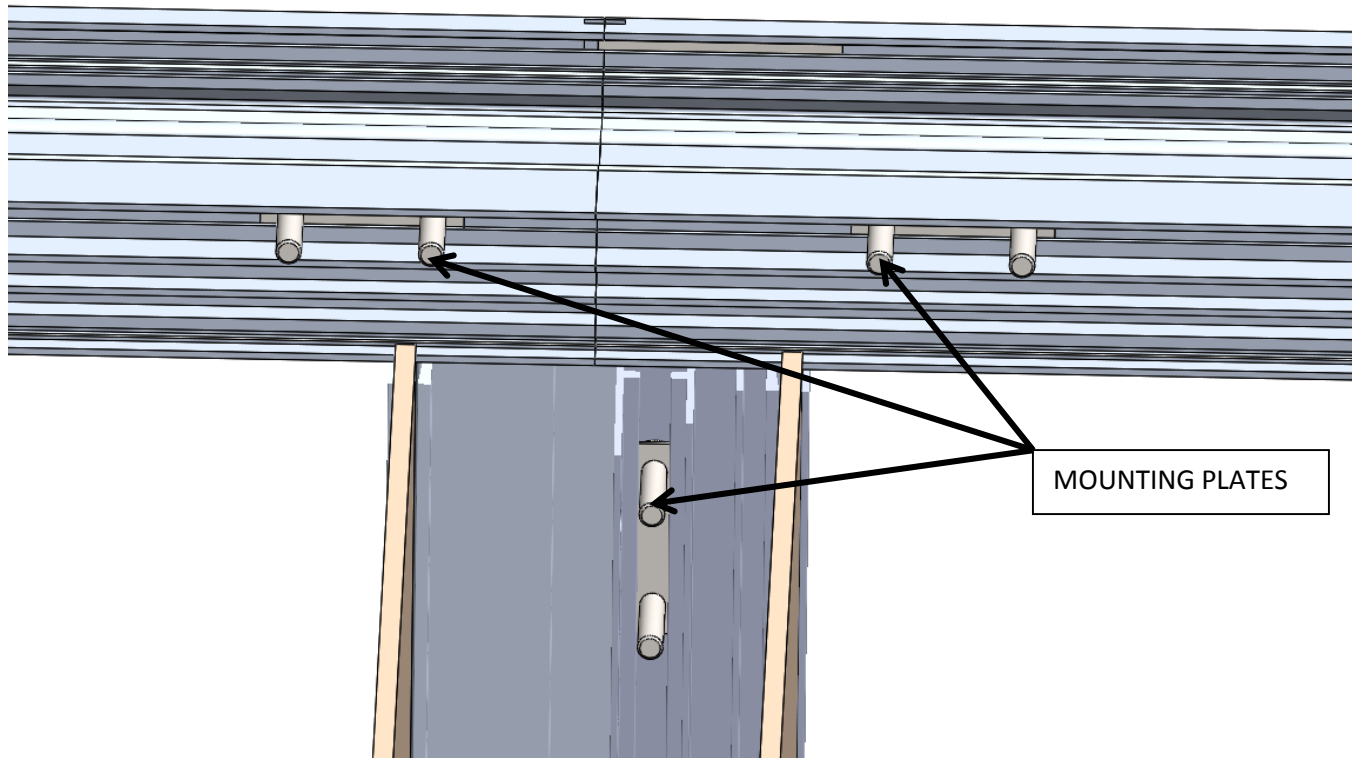
**NOTE HOW RIGHT ANGLE BRACKETS SPLIT CONNECTION AS SHOWN**



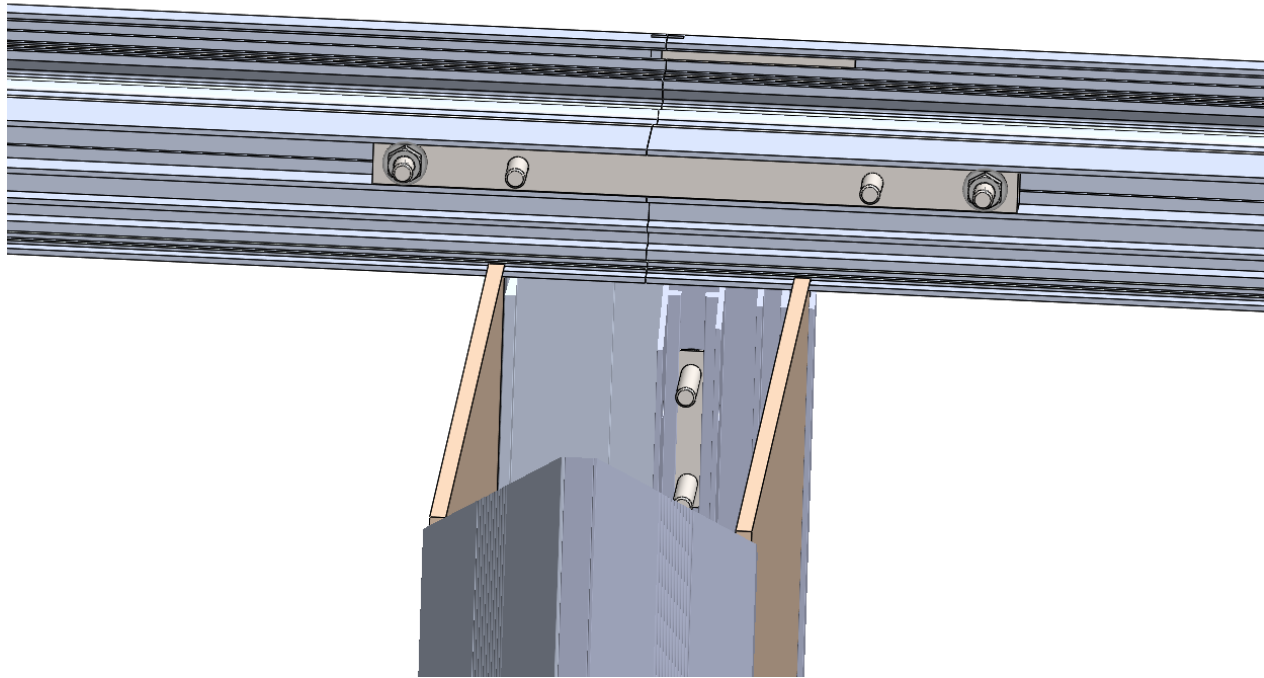


**EXTRUSIONS ARE SHOWN IN TRANSPARENT MODE TO SEE RIGHT ANGLE CONNECTOR IN POSITION.**

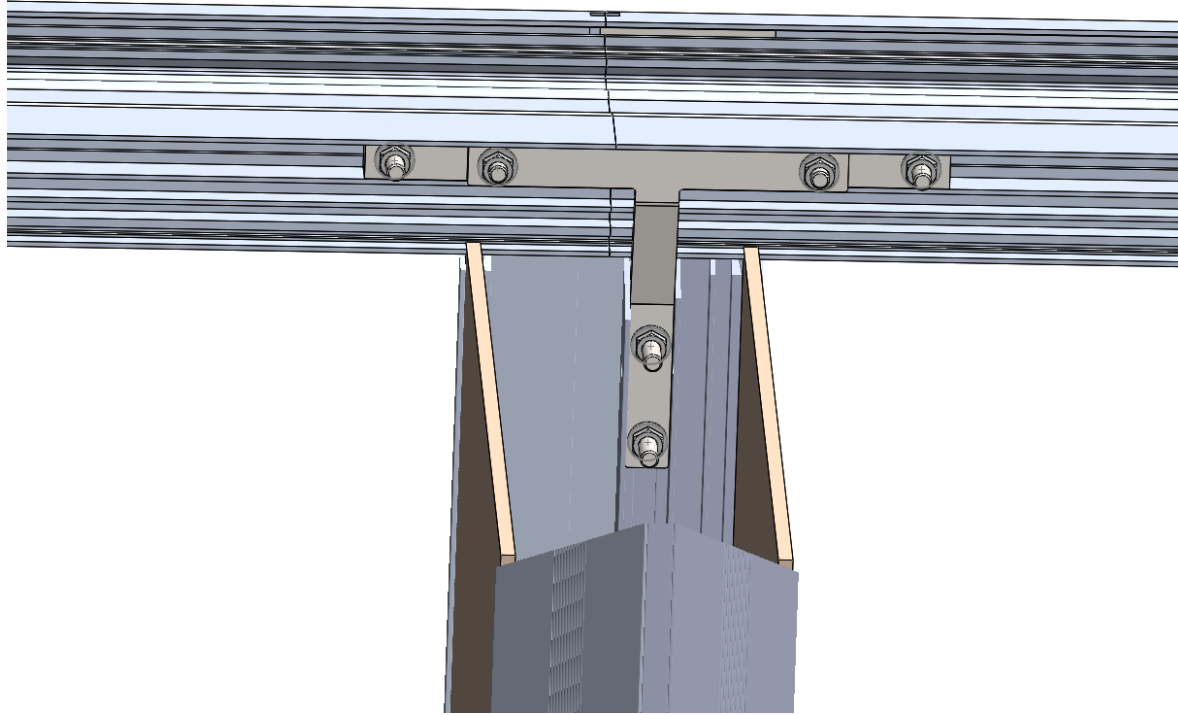
**PLACE THIS INTO FRONT SLOT BOTH SIDES PRIOR TO CONNECTING CENTER PANEL BASE.**



**INSIDE VIEW SHOWING MOUNTING PLATES POSITIONED IN EXTRUSION CHANNELS**



**POSITION CONNECTOR TOP PLATE OVER MOUNTING PLATE BOLTS AS SHOWN SECURE WITH (2) 5/16-18  
SARRATED HEAD HEX NUTS**



**INSTALL CENTER PANEL “T” CONNECTOR SECURE WITH (4) 5/16-18 SARRATED HEAD HEX NUTS  
REPEAT PROCESS FOR OPPOSITE CROSS MEMBERS.**