

ENWORK



Environmental
Leadership

Enwork is committed to environmental stewardship and minimizing our carbon footprint. This pertains not only to our processes and materials but also to our supply chain and waste stream management. Because of our commitment to environmentally friendly materials and processes, most of our products are Indoor Advantage™ Gold certified by SCS, an independent third party certification for Indoor air quality standards, certifying that the furniture conforms to ANSI/BIFMA Furniture Emissions Standard M7.1/X7.1-2011.



M A N U F A C T U R I N G

Enwork's headquarters, warehouse, and most manufacturing facilities are located in Western Michigan, the office furniture capital of the world. Our suppliers are concentrated within a 45 mile radius, which means less fuel is consumed transporting our raw materials and finished goods before shipment to the customer site.

Enwork's products are made using lean manufacturing techniques to reduce waste, materials, space, and energy. Some specific examples include:

- Part programs are configured to optimize raw material usage, minimizing production scrap.
- When production waste does occur, scrap materials are recycled whenever possible.
- Metal products are designed for easy disassembly using common tools.



P A C K A G I N G

Enwork products are shipped on pallets, wrapped in corrugated cardboard and/or stretch wrap, and banded for shipment. Pallets and corrugated cardboard are 100% recyclable.

P R O D U C T S

Worksurfaces

Wood Cores

Enwork uses wood cores from an FSC compliant source for all worksurfaces, panel bases, and wood casegoods. Our wood cores are manufactured by an environmentally responsible partner. They are made from 30% post-consumer, 70% pre-consumer recycled content reducing impacts resulting from extraction and processing of virgin material.

Wood cores have been granted Eco-Certified Composite Grademark Program (ECC) Certification by the composite Panel Association (CPA), demonstrating an exemplary commitment to the sustainable use of wood fiber and to environmental stewardship. The wood cores are also CARB Phase 2 compliant for formaldehyde emissions less than 0.09ppm. All wood surfaces are sealed by edging to make sure any trace of formaldehyde stays where it belongs.

Laminates

Our laminates and backing materials are manufactured by environmentally responsible partners with active environmental management practices.

Adhesives

Enwork uses only solvent free water based PVA (poly vinyl acetate) adhesives for laminating.

Steel Products

Supports, Legs, Pedestals, Towers, Overhead Storage

Steel components are powder-coated, which virtually eliminates VOC's and the overspray is reclaimed and reapplied.

LEED® is a building assessment tool used by the US Green Building Council to evaluate the environmental performance of buildings. Products from Enwork can help contribute toward LEED credits.

LEED V4

MATERIAL & RESOURCE CREDITS

Building Product Disclosure and Optimization - Environmental Product Declarations

- Enwork does not currently have products with Environmental Product Declaration (EPD)
- Enwork does not have products with Life-Cycle Assessments
- Enwork does not have information related to location of raw material extraction

Building Product Disclosure and Optimization - Material Ingredients

- Enwork does not currently have products with a Chemical Inventory
- Enwork does not currently have products with Cradle to Cradle certification
- Enwork does not currently have products with Health Product Declarations (HPD)

Building Product Disclosure and Optimization - Sourcing of Raw Materials

- OPTION 1: Enwork does not have documentation regarding materials extraction
- OPTION 2: Leadership extraction practices:
 - Recycled Content :
 - Particleboard Core material is made from 100% recycled content: 30% post-consumer recycled wood fibers and 70% recovered/pre-consumer recycled wood fibers
 - Aluminum castings use highest recycled content possible
 - Steel Bases include at least 30% recycled content
 - Certified Wood:
 - Particleboard Core material has the Forest Stewardship Council (FSC) Mixed Sources accreditation (SW-COC-003089)

Furniture & Medical Furnishings

- OPTION 1: Enwork does not have documentation regarding chemical content
 - OPTION 2: Testing and modeling of chemical content
- Most products are certified Indoor Advantage™ Gold by SCS Global Services, an independent third party air quality testing lab. Certifying that the products conform to ANSI/BIFMA Furniture Emissions Standards M7.1/X7.1-2011, and ANSI/BIFMA e3-2014 Furniture Sustainability Standard Sections 7.6.1, 7.6.2, and 7.6.3. See certificate download for specific product lines.

INDOOR ENVIRONMENTAL QUALITY CREDIT

Low Emitting Materials

- Most Enwork products are certified Indoor Advantage™ Gold by SCS, an independent third party air quality testing lab. Certifying compliance with ANSI/BIFMA Furniture Emissions Standards M7.1/X7.1-2011, and ANSI/BIFMA e3-2014 Furniture Sustainability Standard Sections 7.6.1, 7.6.2, and 7.6.3. See certificate download for specific product lines.

LEED V3 2009

MR c4: Recycled Content

- Particleboard Core material is constructed from 100% recycled content: 30% post-consumer recycled wood fibers and 70% recovered/pre-consumer recycled wood fibers.
- Aluminum castings use highest recycled content possible.
- Steel Bases include at least 30% recycled content.

MR c5: Regional Materials

- Manufacturing is done in Lowell, MI (C5 credit must be inside 500 miles to destination).
- Information on the location of extraction is not available.

MR C6: Rapidly renewable materials

- The agricultural material used in Enwork products are not made of rapidly renewable material, as they are created from 100% recycled content

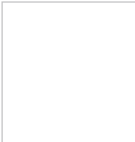
MRc7: Certified Wood

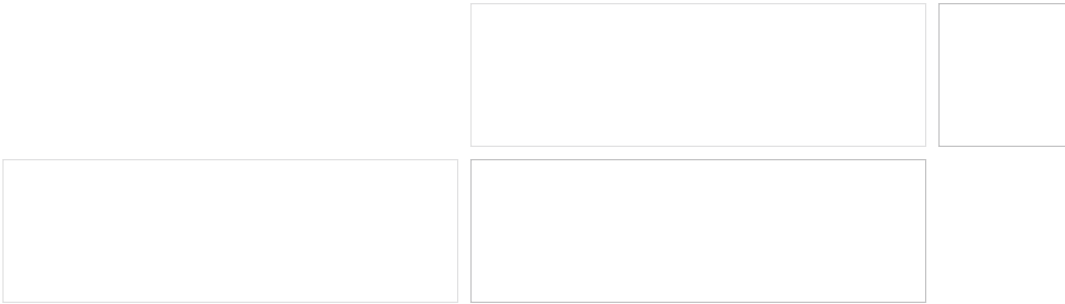
- Particleboard Core material has the Forest Stewardship Council (FSC) Mixed Sources accreditation (SW-COC-003089)

EQ c4.5: LOW-EMITTING MATERIALS - SYSTEMS FURNITURE AND SEATING

- Most products are certified Indoor Advantage™ Gold by SCS Global Services, an independent third party air quality testing lab. Certifying that the products conform to ANSI/BIFMA Furniture Emissions Standards M7.1/X7.1-2011. See certificate download for specific product lines.

OTHER ENVIRONMENTAL ATTRIBUTES

- For laminating, Enwork uses only solvent-free water based PVA (poly vinyl acetate) adhesives.
 - ABS 3mm Edge Banding is available in lieu of PVC upon request. ABS product is chlorine-free and vinyl-free.
 - Our wood cores (both MDF and Particleboard) are manufactured by an environmentally responsible partner with ISO 140001 certification and active environmental management practices.
 - Some Power/Data units are available with Cradle to Cradle certification, recycled content and RoHS compliance, available upon request.
 - Our particleboard cores meet California emission Standards CARB phase 2 - (CA title 17/93120.2) with formaldehyde emissions less than .09 PPM.
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12900 Christopher Drive • Lowell, Michigan 49331
800.815.7251 • www.enwork.com

quotes@enwork.com
orders@enwork.com