1) Parts and Fasteners Included Cont. 1

1. EBF1 - Cross Bar With Lock
2. EBF2 - Cross Bar
3. EBF3 - Connection Bar
4. EBF6 - End Base
5. Cross Bar With Lock
6. Cross Bar
7. EBRAIL
1) Parts and Fasteners Included Cont. 2

Data Trough
Screen Mount
Topper Screen
Support Leg
Infeed Leg
Infeed Leg Corner
Top Glides
Lock
Work Surface
1) Parts and Fasteners Included

**EBF4 Support Leg Fastener Kit**

Fasteners Included (per bag)
QTY (4) - M8-1.25 X 45MM Flat Head Socket Cap Screw

*Note: One bag per support leg*

**EBF7 Double Sided Fastener Kit**

Fasteners Included (per bag)
QTY (4) - M8-1.25 X 40MM Low Head Socket Cap Screw
QTY (4) – M6-1.0 X 30MM Socket Cap Screw Tri-Lobe
QTY (6) - #8 X 5/8 Flat Phillips Wood Screw

*Note: One bag per work station*

**EBF10 Spine Fastener Kit**

Fasteners Included (per bag)
QTY (6) – ¼-20 High Crown Acorn Nut
QTY (3) – 8-32 X 1 Combo Head Bind Post
QTY (3) – 8-32 X 2 pan Head Machine Screw

*Note: One bag per Center Technology Raceway*
2) TOOLS AND SUPPLIES REQUIRED

- 5mm Allen Wrench
- Phillips Screwdriver Qty 2
- 7/16" Wrench

3) ASSEMBLY: STRUCTURE

Insert the EBF3 into the EBCB and slide them onto the EBEE. The EBF1 and EBF2 serve as the washers on the outside of the EBDD. The M8-1.25 x 40mm Sockethead bolt goes through the EBF1, the EBEE, the EBDD and then the EBF2.

2. Stack view, Top to Bottom
   1. EBF2
   2. EBCB
   3. EBF1
   4. M8-1.25 x 40mm Sockethead
3) ASSEMBLY: STRUCTURE CONT. 1

3. Align connector bar to the opposite ends of the cross bars. The holes with bushings will be closest to cross bars. The four equal sized holes near the center of the connection bar will have the counter sink side facing down.

4. Assemble the Mid Legs by attaching the EBSL to the two EBDD's using the M8 Flathead bolts. Attach the EBF6’s to both sides with the provided Tri Lobe Bolts. The side labeled 1 should be next to each other.

5. Turn end leg assemblies right side up, and position support legs in place under connection bar. Attach using provided 8mm flat head machine screws.

6. Align and attach remaining end leg assemblies, and connection bar assemblies to construct the correct size linked bench.

NOTE: Before attaching the Support Legs, be sure to consider placement of the Infeed Leg. This should be close to where the power/data will be supplied to the structure.
3) ASSEMBLY: STRUCTURE CONT. 2

7. Attach EBF6 hangars into pre-drilled holes using provided tri lobe machine screws. Be sure to align the shorter hook, labeled 2 facing the user sides of the bench. The longer hooks, labeled 1 will be facing the center.

8. Attach provided glides to cross bars by carefully peeling off backer, and firmly pressing in place.


10. Install receptacles into the pre-installed power blocks.
11. Install all three binding posts and bolts into spine. Loosely secure, but do not tighten.

12. Place topper screen into mounting channel. Tighten binding posts using two Philips head screwdrivers. If necessary loosen lower acorn nuts to align multiple screens, then retighten.

13. Install all three binding posts and bolts into spine. Loosely secure, but do not tighten at this time.

14. Place topper screen into mounting channel. Tighten binding posts using two Philips head screwdrivers. If necessary loosen lower acorn nuts to align multiple screens, then retighten.
15. Install Sliding rail into rail mounts, ensuring the side with the holes is higher than the slide side.

16. Place top onto rails, and align rail holes with the pre drill holes in the underside of the top. The top will have two holes in the center of the table nearest to the user side. Secure using provided #8 x 5/8” wood screws.

17. Attach lock to underside of table using provided screws.

18. Install infeed leg cover onto leg, with opening towards the floor.