1) Parts and Fasteners Included

- Beam
- End Panel
- Credenza
- Beltway
- UETCC Bracket
- AMM-1399-BPLT Plate
- AMM-1391 Bracket
- AMM-1390 Bracket
- AMA-2008 Plate
1) Parts and Fasteners Included Cont.

- AMM-1392 Plate
- #10 x .875 Flat Head Phillips
- #10 x 1" Screw
- ¼-20 x .5 Flange Hex Bolt
- ¼-20 x .75 Flange Hex Bolt
- #8-32 x .75 Flat Head
- 1" OD Washer
- 5/8-18 Flange Hex Nut
2) TOOLS AND SUPPLIES REQUIRED

Drill/Driver
Phillips Bit
Square Bit
Socket Wrench
1/2" Socket – Long
3/8" Socket – Long
3) **Assembly:**

Remove the top cap of the Beam using the square drive.

Remove one end cap using the square drive.

Remove the Beltways.

Save all the parts that you remove to be reinstalled later.

**Figure 1**

Top Connection: Install the AMM-1390 bracket on the top, using the ¼-20 x .5” bolts into the AMM-1399-BPLT plate.

Bottom Connection: Install the AMM-1391 bracket using the washers and the ¼-20 x .75” bolts.

**Figure 2**

Install the new end cap, AMA-2008 plate using the previously removed #8-32 x .75 flat head screws.

Remove the UETCC bracket from the old endcap and install it on the AMA-2008 plate.

**Figure 3**
Attach the AMM-1392 plate to the End Panel or Credenza using the #10 x .875 flat head phillips screws.

Attach the End Panel/Credenza assembly to the beam using the 5/16-18 flange nuts to tighten the studs on the AMM-1392 plate.

Long sockets are needed to tighten over the studs.

Install the #10 x 1” screws through the top most holes in AMM-1392 plate. DO NOT OVER TIGHTEN.

Reinstall the Beltways.

Reinstall the Beam top cap using the previously removed #8-32 x .75 flat head screws.