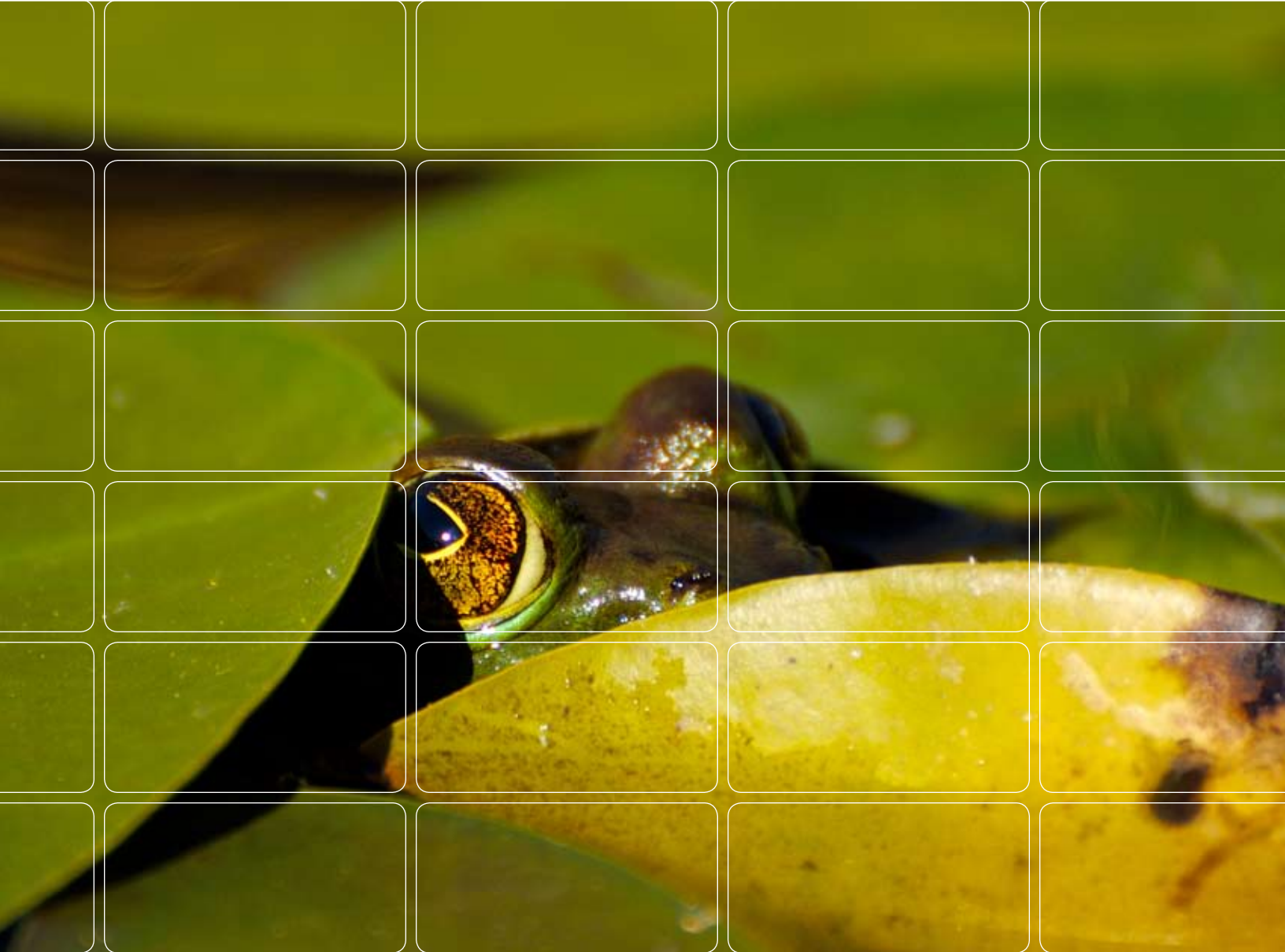


Environmental  
Leadership





As part of our ongoing commitment to the environment, Enwork sets high standards by integrating environmentally sustainable materials and manufacturing processes into our products. Focusing on the environment not only supports our value proposition by making us more efficient and cost effective – it makes us a better company.

*Our switch from PVC to to ABS edgeband (3mm/1mm) is an example of our commitment to environmental leadership, and offers the specifier and end user chlorine-free worksurface solutions as standard product.*

Our environmental strategies are divided into three segments: Products, Manufacturing, and Packaging.

#### PRODUCTS

### Worksurfaces

#### Wood

Our wood cores are manufactured by an environmentally responsible partner with ISO 140001 certification and active environmental management practices. They are made from SCS certified 98 - 100% post-industrial recycled content meaning that our wood cores are a second use for the scrap generated by other lumber industries.

Our wood cores have been granted Environmentally Preferable Product Certification by the CPA relating to their formaldehyde emissions, which are rated at 0.2 PPM meeting the California Air Resources Board (CARB) 2009 requirement. All wood surfaces are sealed by edging to make sure any trace of formaldehyde stays where it belongs.

As an alternative, we offer a forest-based board made from 100% recycled post-industrial waste. This board is manufactured without the use of chemicals or urea-formaldehyde based resins, which assures the highest indoor air quality performance in accordance with USGBC standards.

#### Edges

Enwork is proud to announce its transition from PVC edges to ABS edges, starting September, 2007. The ABS product is chlorine-free, as is the manufacturer of it. Unlike PVC, ABS materials may be disposed of or incinerated with general waste. Additionally,

the ABS product offers performance advantages over PVC, such as higher impact and temperature resistance.

#### Laminate

Our laminates and backing materials are manufactured by an environmentally responsible partner with active environmental management practices and are Greenguard certified for Indoor Air Quality.

#### Adhesives

For laminating, Enwork uses only solvent-free water based PVA (poly vinyl acetate) adhesives.

#### Steel Products

*(Supports, Legs, Pedestals, Towers, Overhead Storage)*

Steel components are powder-coated, which virtually eliminates VOC's and the overspray is reclaimed and reapplied. See the chart on the next page for recycled content information.

## MANUFACTURING

Enwork's headquarters and most manufacturing facilities are located in Western Michigan, the office furniture capital of the world. Most of our suppliers are concentrated within a 30 mile radius, which means less fuel is used to transport our materials.

Enwork's products are made using lean manufacturing techniques throughout the manufacturing process, reducing waste, materials, space, and energy. Some specific examples include:

- Part programs are configured to optimize the raw material blank, minimizing production scrap in our worksurfaces.

- When production waste does occur, scrap is used as a means to heat our manufacturing facilities. Not only does this lower costs, but it also minimizes the use of fossil fuels.
- Metal products are designed for easy disassembly using common tools

## PACKAGING

Products are placed on pallets and wrapped in corrugated cardboard or stretch wrap and banded for shipment. Pallets and corrugated cardboard are 100% recyclable.

## LEED™ INFORMATION

LEED™ is a building assessment tool used by the US Green Building Council to evaluate the environmental performance of buildings. It measures and ranks a building's environmental performance in

terms of 6 general categories: Sustainable Sites, Water Efficiency, Energy & Atmosphere, *Materials & Resources*, *Indoor Environmental Quality*, and Innovation & Design. Products from Enwork can help contribute toward LEED™ credits in the above two highlighted areas.

# ENVIRONMENT

## ENVIRONMENT DATA SUMMARY

	CONTENT: PVC	CONTENT: POST-INDUSTRIAL WASTE	CONTENT: POST-CONSUMER WASTE	GREEN DISPOSAL
Standard/Value Laminate Worksurfaces with 3mm edge	None	98 - 100%	0%	Reuse or Remanufacture
Standard/Value Laminate Worksurfaces with Ergo edge	Ergo Edge	98 - 100%	0%	Reuse or Remanufacture
Contour Laminate Worksurfaces	Laminate Film	98 - 100%	0%	Reuse or Remanufacture
Granite Veneer Worksurfaces	None	98 - 100%	0%	Reuse or Remanufacture
Worksurface Supports	None	60 - 70%	5 - 10%	Recycle
Table Legs	None	30 - 50%	0 - 5%	Recycle
Pedestals, Laterals, Towers	None	30 - 50%	0 - 5%	Recycle
Overhead Storage	None	60 - 70%	5 - 10%	Recycle

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